



# DISTILLERY

## Safety Guide

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## KEY BENEFITS

### High Skills

Develops high-skill roles in distillation, maturation, and quality assurance.

### Heritage

Showcases heritage techniques that enhance regional identity.

### Agriculture

Supports local agriculture through grain, botanicals, and barrel sourcing.

### Visitor Economy

Generates visitor spend via guided tours and tasting experiences.

**KEY HAZARDS & CONTROL MEASURES****Flammable Vapours**

- ✓ ATEX-rated equipment
- ✓ No ignition sources
- ✓ Explosion-proof lighting
- ✓ Vapor detection systems

**Distillation Pressure**

- ✓ Pressure relief valves
- ✓ Trained operators only
- ✓ Regular inspections
- ✓ Emergency procedures

**CO<sub>2</sub> Build-up**

- ✓ CO<sub>2</sub> monitoring
- ✓ Forced ventilation
- ✓ Confined space permits
- ✓ Rescue equipment

**Fire in Bonded Storage**

- ✓ Fire suppression systems
- ✓ Lightning protection
- ✓ No smoking policy
- ✓ Regular fire drills



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